



Decor-Grille
Security

Collapsible Grille

steel



Specification

Material

All STEEL Construction

Top Track

40mm x 32mm high Steel "U" Section, with folded bottom edges to hold the steel pickets.

Bottom Track

40mm x 32mm high Steel "U" Section, with folded bottom edges to hold the steel pickets.

Side Frame

No side fixing frame. Side fixings through fixings plates located in the vertical pickets.

Infill

12mm x 12mm "U" section vertical pickets connected using plastic cross pieces top and bottom, riveted using Semi Tubular Rivets.

Maximum Size

Single Sash:- 3000mm W x 3000mm H
Double Sash:- 6000mm W x 3000mm H

Suggested Security Level

LOW TO MEDIUM

Application

- Internal
- Windows
- Doors

Bunch Size

Approximately 15% of the overall width of the grille.



Product
Reference
CS9



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Product Size Parameters

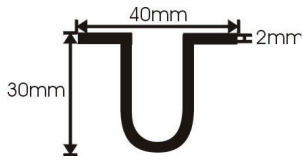
Weight 12kg/Sq Metre	Single Sash		Double Sash	
	Min	Max	Min	Max
Width	200	4000	350	8000
Height	600	3000	600	3000

Colours

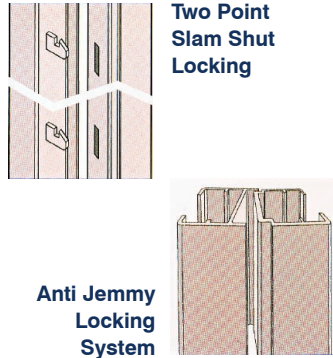
Traffic White RAL 9016	Pale Grey RAL 7035	Goose Grey BS 00A05	Martin Grey BS 18B25	Graphite Grey RAL 7024	Raven BS 18B29	Jet Black RAL 9005
Light Ivory RAL 1015	Leaf Green RAL 6002	Holly Green BS 14C39	Middle Sky Blue RAL 5015	Traffic Blue RAL 5017	Ultra Marine Blue RAL 5002	Dark Sapphire Blue RAL 5003
Rape Yellow RAL 1021	Melon Yellow RAL 1028	Poppy Red BS 04E53	Ruby Red RAL 3003	Brown Red RAL 3011	Chocolate Brown RAL 8017	Van Dyk Brown BS 08B29

*Traffic White (RAL 9016) comes as standard colour. All other colours incur an additional charge.

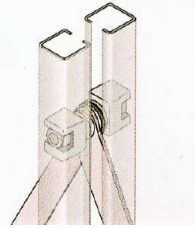
Top and Bottom Track



Locking System

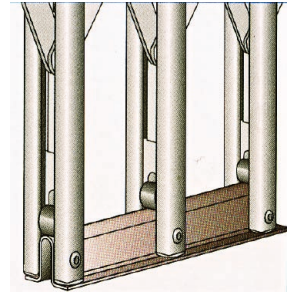


Folding Assembly



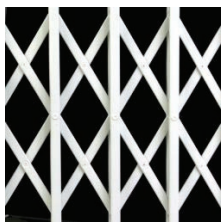
Crosslink Rivetless System for added strength provided a much stronger and more attractive alternative to rivets

Bottom Running



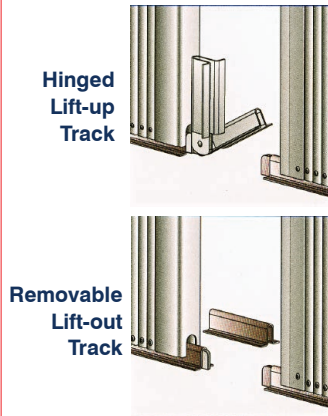
Bottom Rolling on Nylon rollers

"X" Type Lattice



"X" Lattice

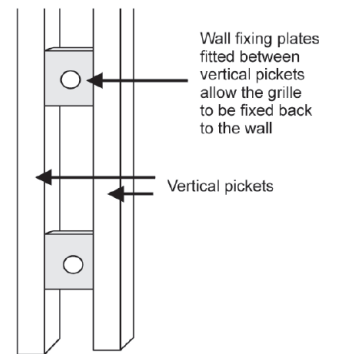
Lift Up & Lift Out Bottom Tracks



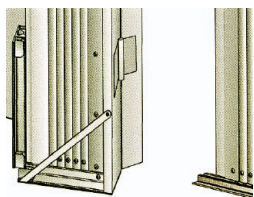
General Arrangement

1. Bottom Rolling on Nylon rollers
2. Zinc plated anti-rust finish
3. Powder Coated Brilliant White (RAL 9016) as standard. Other colours available at a surcharge.
4. Recess Fix as Standard or Surface fixed with box section (surcharge)
5. Two Point Slam Shut Locking
6. Crosslink Rivetless System
7. Overlapped locking profiles
8. Optional folding bottom track
9. "X" Lattice

Side Fixing Detail



Hinge Around



Hinge around facility allows the hinge to swivel around 180°. Must be fitted with a Lift-up/Removable Bottom Track.

Optional Extras

- Fixed Panel
- Hinged or Lift Out Bottom Track
- Lockable Lift Up Track
- Hinge Aside Facility
- Face Fix Track
- Packers

Gate Height mm	No. Lattice Rows
600 - 1375	1
1376 - 2175	2
2176 - 3000	3

NOTE: For grilles over 3000mm wide, the tracks will be supplied in two parts for ease of handling and require joining on site.

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